



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-111
Job Sheet 179609



Part No: D205-634-111

Job Qty: 1 ea

Part Name: Skidtube with Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/3/18	0.00	0.00	Start Up Stores/Pkg-1		SRB
110	Packaging	1 pcs		8/3/18	0.00	0.00	Packaging1-2		SRB
120	QC	1 pcs		8/3/18	0.00	0.00	QC4		JUL 13 2018
130	Packaging	1 pcs		8/3/18	0.00	0.00	Packaging3-1		JUL 13 2018
135	DC	1 pcs		8/3/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		8/3/18	0.00	0.00	QC21		DAS 53 9-89 JUL 13 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-634-111 Location : FG073
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-111 CHG 004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-141	Replacement Skidtube with Run-on Landing Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-141	1 5090410	1	0
	K10003	1 5069006	6	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; text-align: center;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Dart Aerospace Ltd. 1270 Aberdeen Street Windsor, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/13/18 Container No: S091726 Part: D205-634-111 Job No: 179609 Serial No/Batch: S091726 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	

Root Cause			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐
Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐
No Re-verification ☐	Operator ☐	Offset/Setup ☐	Supplier ☐
Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐
Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐
OTHER : _____			

Cuffs ☐	Crushing ☐	Heat Treat ☐	Wave/Twist in Tube ☐
Marks/Chatter ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐
Drill Holes ☐	Instructions Incomplete/Unclear ☐	Out of Sequence ☐	Off-set ☐
Misaligned/off center ☐	Mislabeled ☐	Fit/Function ☐	Misread ☐
Turning Sequence ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐
Part Incorrect ☐	Over/Under tolerance ☐	Outside Dimensions ☐	Positioned Wrong ☐